

## ACCROCHE (THE BONDING UNDERCOAT)

Information and Technical Support:

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### PRODUCT DESCRIPTION

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Water-based bonding primer applicable on most of the surfaces. Can also be used as a primer sealer for wood.

- Indoors and outdoors
- Strong adhesion
- Easy to use
- Protects the wood from sweating
- Prevents water penetration
- Available in 4 colours (white, grey, rose, yellow) according to the colour of the finish

### APPLICATION AREAS

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- Wood / Wood panels
- Smooth surfaces: PVC, glass, tiles etc.
- Non-ferrous metals

### SURFACE PREPARATION

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Do not neglect surface preparation. This is an essential part in painting process which insures the longevity of the finishing coating.

Remove all the specs of dirt and scale from the area concerned with the help of an adapted cleaning agent. Rinse and leave to dry. Remove all the grease and oil traces with a water-based grease-remover. Rinse the whole area.

The surface must be prepared according to the general practices of a Building Code: sound, dry, cohesive and clean for application.

#### **Wood**

Polish the wood and clean well the surface. The holes and imperfections can be corrected with paste wood filler.

#### **Smooth surface and non-ferrous metals**

Polish the surface using a fine grain. Remove all the grease traces, dust and other pieces of dirt before placing ACCROCHE (the Bonding Undercoat).

#### **Mould**

Remove the mould with a bleach-based solution (1:3). Rub the areas concerned using the solution. Leave for 10 minutes, then rinse the surface with water. Leave the surface to dry before placing the paint. Do not add any detergent nor ammonia-based solution

#### **Old paint**

Scrab and brush in order to remove all loose material.

#### **Other surfaces:**

Please, contact us.

### APPLICATION

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Before placing the paint study and follow the recommendations on surface preparation.

Place a layer of ACCROCHE (the Bonding Undercoat) using a paintbrush, a roller or a spray gun. Do not dilute the paint. Do not apply the paint under direct sunlight. The temperature at application must be between 6 and 34°C.

**Theoretical coverage:** 10 to 12 m<sup>2</sup>/l

**Drying time:**

Away from dust: 30 min/1 hour

Recoverable: 4 hours min.

Setting: after 3 days

To use with an Airless:

Pressure Airless: 100 - 130 bar

Nozzle : 0,028" - 0,038"

Angle : 25° - 40°

**Our advice:**

Select an adapted ACCROCHE (the Bonding Undercoat) by Mercadier depending on a chosen finish colour:

- Grey: FARSI, MALOSSOL, MAZARIN, OPIUM, PRINCE, RIGOLETTO, VELVET
- Yellow: ALICE, NACHOS, ROMANESCO, STAR FRUIT, TOFFEE, TATIN, BERTHE, RIO DULCE
- Rose: BRAVO!, CALYPSO, COCORICO, GERONIMO, KARMA, KIR, PITAYA, TANGERINE, TSAR, BOURKE
- White: OTHER COLOURS
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## CLEANING

Immediately after use wash your hands and clean the tools with water and soap.

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## CHARACTERISTICS

Basic data for white paint at 20°C

**Density:** 1.35 g/cm<sup>3</sup>

**Weight solids:** +/- 53 % de la masse

**Volume solids:** % vol.

**Recommended thickness of dry film:** micrometers

**Recommended thickness of wet film:** micrometers

**Flashpoint:** /

Storage: To be stored in an original packaging in a cool place: 12 months maximum

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## APPLICATION CONDITIONS

Temperatures: > 3°C, < 40 °C (air, surface, equipment and materials)

Relative moisture of the surface: 85 % maximum

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## HYGIENE AND SAFETY

Keep out of children's reach.

Volatile Organic Compound (VOC):

VOC amount in this paint is very low.

Exposure limit value according to the norm N.°2010/79/UE: Class A: 30g/L

This product contains 30g/L maximum.

- VOC Emissions:



In accordance with the new French regulations that establish limit value for the VOC (Volatile Organic Compound) present in constructions materials, this product MERCADIER respects the environment. This regulation states that construction and decoration products must be provided with a label indicating the level of volatile organic compound emission in a simple and readable way. We have the pleasure to confirm that this product is A+ (the lowest possible VOC emission value).

Water-based product, not subjected for labeling. Safety data sheet: contact us.

*The information contained in this document is indicative and must be completed with an appropriate description of nature and state of the surface.*